



**MULTIPAK (GRADE 26)
SPECIFICATIONS– Standard Calipers**

Caliper	mils	12 +/- 0.5	15 +/- 0.5	18 +/- 1	20 +/- 1	23 +/- 1	25 +/- 1	27 +/- 1	29 +/- 1	32 +/- 1	33 +/- 1	35 +/- 1	40 +/- 1
	Microns	300 +/-12μ	375 +/-12μ	450 +/- 25μ	500 +/- 25μ	575 +/- 25μ	625 +/- 25μ	675 +/- 25μ	725 +/- 25μ	800 +/- 25μ	850 +/- 25μ	900 +/- 25μ	1025 +/- 25μ
Basis weight	lb / msf	46	57	67	73	83	90	96	102	113	117	123	142
	<i>g/m²</i>	225	280	325	355	405	440	470	500	550	585	600	695
MD Stiffness Average	Taber, 15° g-cm	65	115	185	245	345	430	525	625	820	965	1115	1560
CD Stiffness Average	Taber, 15° g-cm	25	45	75	95	130	165	195	235	295	345	395	545

For all calipers:	Units	Average	Maximum	Minimum
Moisture	%	7.5	8.5	4
Plybond	Psi	55	No Limit	40
Cobb Water Absorption	<i>g/m²</i> , 1 min.	1000	No Limit	No Limit
Cobb Refrigeration	<i>g/m²</i> , 1 min.	35	60	No Limit
Cobb Hard-Sizing	<i>g/m²</i> , 2 min.	35	60	No Limit

Richard Parent, eng.

Richard Parent, Quality Supervisor – Board Mill
March 2007

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**MULTIPAK (GRADE 26)
SPECIFICATIONS– Non-Standard Calipers**

Caliper Target	mils	14 +/- 0.5	17 +/- 0.5	21 +/- 1	22 +/- 1	24 +/- 1	26 +/- 1	28 +/- 1	30 +/- 1	36 +/- 1	37 +/- 1	39 +/- 1	42 +/- 1
	Microns	350 +12μ	425 +12μ	525 +/- 25μ	550 +/- 25μ	600 +/- 25μ	650 +/- 25μ	700 +/- 25μ	750 +/- 25μ	925 +/- 25μ	950 +/- 25μ	1000 +/- 25μ	1075 +/- 25μ
Basis weight	lb / msf	52	63	76	79	87	91	99	105	126	129	135	149
	<i>g/m²</i>	255	310	370	385	425	445	485	515	615	630	660	730
MD Stiffness Average	Taber, 15° g-cm	100	160	275	310	390	480	580	700	1200	1290	1475	1775
CD Stiffness Average	Taber, 15° g-cm	40	65	105	120	150	180	215	255	425	450	510	600

For all calipers:	Units	Average	Maximum	Minimum
Moisture	%	7.5	8.5	4
Plybond	Psi	55	No Limit	40
Cobb Water Absorption	<i>g/m²</i> , 1 min.	1000	No Limit	No Limit
Cobb Refrigeration	<i>g/m²</i> , 1 min.	35	60	No Limit
Cobb Hard-Sizing	<i>g/m²</i> , 2 min.	35	60	No Limit

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